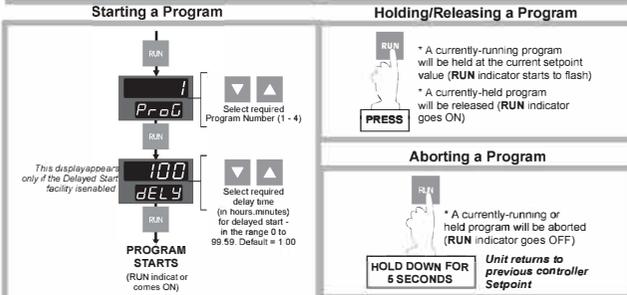
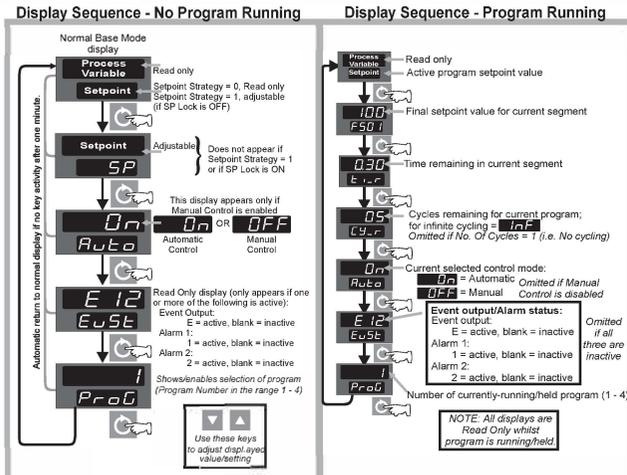


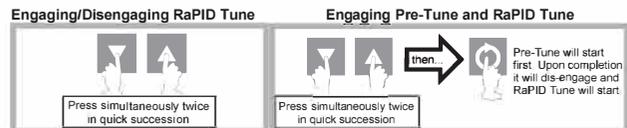
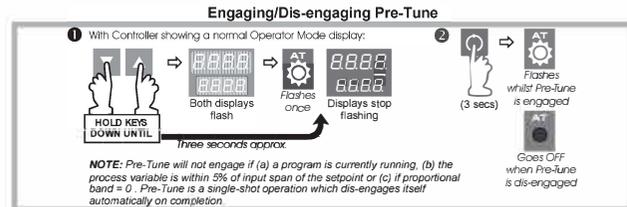
# 1-16 DIN PROFILER CONTROLLER CONCISE PRODUCT MANUAL (59228-4)

## BASE MODE

**NOTE:** Set all Base Mode, Configuration Mode and Set Up Mode parameters as desired before starting normal operations.



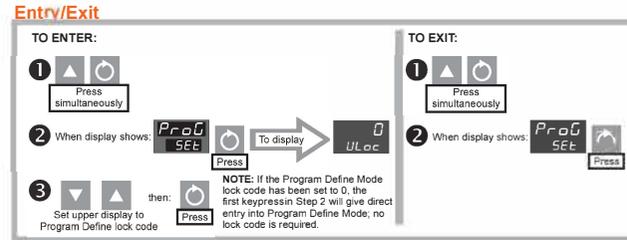
## Tuning



**WARNING:** This product can expose you to chemicals including arsenic, which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

## PROGRAM DEFINE MODE

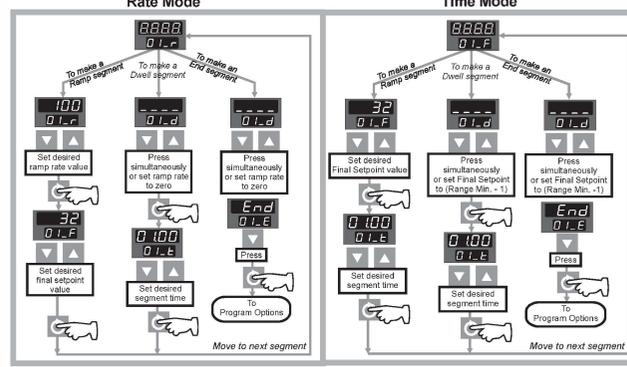
**NOTE:** Set all Configuration Mode and Set Up Mode parameters as desired before defining programs.



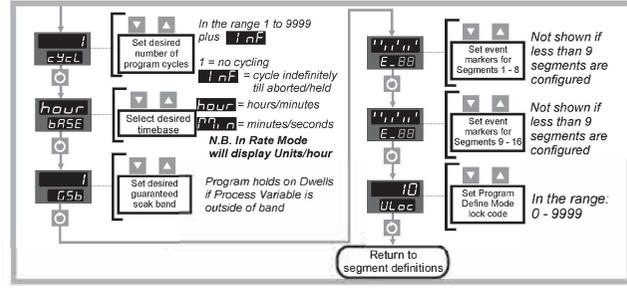
**Basic Steps in Creating a Program**

- Define the program segments.
- Set the Program Options as required.

## Defining Segments

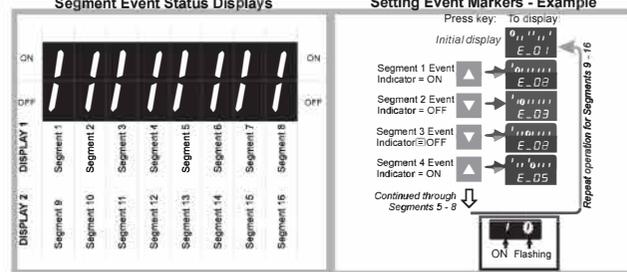


## Program Options



## Segment Event Status

Every segment has an associated event indicator which may be set ON or OFF as required.

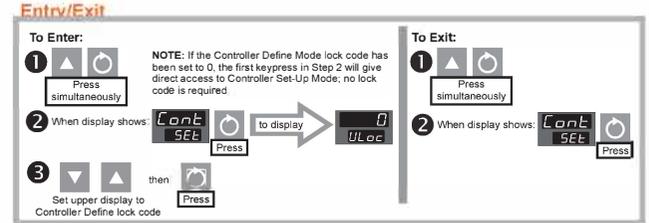


## Default Values and Adjustment Ranges

Parameter	Range Minimum	Range Maximum	Default
Ramp Rate	0 (Dwell Segment)	9999 then INF	100
Final (End of Ramp) Setpoint	-1 (End Segment)	Range Maximum	Range Minimum
Segment Time	00.00	99.59	01.00
Number of Cycles	1	9999 then INF	1
Guaranteed Soak Band	1	Span plus OFF	OFF

## CONTROLLER SET-UP MODE

**NOTE:** Set all Configuration Mode parameters as desired before adjusting Set Up Mode parameters.



**NOTE:** If, on entry into Controller Set-Up Mode, the upper display shows all decimal points ON, one or more Configuration Mode parameters have been changed, causing all Controller Set-Up Mode parameters to be defaulted. To clear this display, alter the value/setting of any Controller Set-Up Mode parameter.

## Configurator Mode Parameter List

Parameter	Legend	Function	Adjustment Range
Input Filter Time Constant	<b>FILT</b>	Removes extraneous pulses from PV input.	OFF, 0.5 secs to 100.0 increments
Process Variable Offset	<b>OFFS</b>	Offset PV + actual PV = PV value used	:input span
Output Power 1	<b>OPW1</b>	Current Output 1 power level	0 to 100% (read only)
Output Power 2	<b>OPW2</b>	Current Output 2 power level	0 to 100% (read only)
Proportional Band 1 (PB1)	<b>PB1</b>	Proportion of input span over which Output 1 power level is proportional to the PV value	0.0 to 999.9% of input span
Proportional Band 2	<b>PB2</b>	Proportion of input span over which Output 1 power level is proportional to the PV value	0.0 to 999.9% of input span
Reset 1	<b>RES1</b>	Integral Time Constant	1sec to 99min 59sec and OFF
Rate 1	<b>RATE</b>	Derivative Time Constant	0.05sec to 99min 59sec
Overlap/Deadband 1.5	<b>OLB</b>	Portion of PB1 + PB2 in which both outputs are active (overlap - positive value) or inactive (deadband - negative value)	-20% to +20% of PB1 + PB2
Manual Reset (Bias) 1	<b>B.RS</b>	Bias (percentage of output power) applied to output power	0% to 100% (Output 1 only), -100% to +100% (Output 1 & Output 2)
ON/OFF Differential 1	<b>D.F.1</b>	Output 1 only	0.1% to 10.0% of input span
	<b>D.F.2</b>	Output 2 only	
	<b>D.F.3</b>	Outputs 1 & 2	
Setpoint Lock	<b>SPL</b>	Enables/disables setpoint (SP) adjustment in Base Mode	OFF - SP adjustable ON - SP not adjustable
Recorder Output Scale Maximum (if option is fitted)	<b>ROPH</b>	Process variable or setpoint value (as appropriate) for which the recorder output is a maximum	-1999 to 9999 (decimal point position as for input range)
Recorder Output Scale Minimum (if option is fitted)	<b>ROPL</b>	Process variable or setpoint value (as appropriate) for which the recorder output is a minimum	-1999 to 9999 (decimal point position as for input range)
Output 1 Power Limit 1	<b>OPH1</b>	Limits Output 1 power level to protect the process	0% to 100% of full power
Output 1 Cycle Time (not with linear output)	<b>LT1</b>	Limits the frequency of operation of the output relay to optimise relay lifetime	0.5, 1, 2, 4, 8, 16, 32, 64, 128, 256 or 512 seconds
Output 2 Cycle Time (not with linear output)	<b>LT2</b>	Limits the frequency of operation of the output relay to optimise relay lifetime	0.5, 1, 2, 4, 8, 16, 32, 64, 128, 256 or 512 seconds
Process High Alarm 1 value	<b>H.AL1</b>	If Alarm 1 is a Process High Alarm, the value of process variable at or above which the alarm will be active	Input Range Minimum to Input Range Maximum
Process Low Alarm 1 value	<b>L.AL1</b>	If Alarm 1 is a Process Low Alarm, the value of process variable at or below which the alarm will be active	Input Range Minimum to Input Range Maximum
Band Alarm 1 value 3	<b>B.AL1</b>	If Alarm 1 is a Band Alarm, the band of process variable value, centred on the setpoint, outside which the alarm will be active	0 to input span from (program) setpoint
Deviation Alarm 1 value 3	<b>D.AL1</b>	If Alarm 1 is a Deviation Alarm, gives a value above (positive) or below (negative) the setpoint, by which the process variable deviates from this value, the alarm becomes active	±(input span) from (program) setpoint
Alarm 1 Hysteresis	<b>HHY1</b>	Defines a hysteresis band on the "safe" side of the Alarm 1 value	1 to 250 units
Process High Alarm 2 value	<b>H.AL2</b>	If Alarm 2 is a Process High Alarm, the value of process variable at or above which the alarm will be active	Input Range Minimum to Input Range Maximum
Process Low Alarm 2 value	<b>L.AL2</b>	If Alarm 2 is a Process Low Alarm, the value of process variable at or below which the alarm will be active	Input Range Minimum to Input Range Maximum
Band Alarm 2 value 3.7	<b>B.AL2</b>	If Alarm 2 is a Band Alarm, the band of process variable value, centred on the setpoint, outside which the alarm will be active	0 to input span from (program) setpoint

Parameter	Legend	Function	Adjustment Range
Deviation Alarm 2 value	<b>dAR2</b>	If Alarm 2 is a Deviation Alarm, gives a value above (positive) or below (negative) the setpoint. If the process variable deviates from the setpoint by a margin greater than this value, the alarm becomes active.	±(input span) from (program) setpoint
Alarm 2 Hysteresis	<b>hHY2</b>	Defines a hysteresis band on the "safe" side of the Alarm 2 value.	1 to 250 units
Scale Range Decimal Point Position	<b>rPnt</b>	Defines the scaled input value when the process variable input is at its maximum value.	0 (xxxx), 1 (xxx.x), 2 (xx.xx) or 3 (x.xxx)
Scale Range Maximum	<b>rMx</b>	Defines the scaled input value when the process variable input is at its minimum value.	-1999 to 9999
Scale Range Minimum	<b>rLm</b>	Defines the scaled input value when the process variable input is at its minimum value.	-1999 to 9999
Manual Control Enable/Disable	<b>PEn</b>	Enables/disables selection of manual control.	0 (disabled) or 1 (enabled)
Setpoint Strategy	<b>SPSt</b>	Determines whether or not the setpoint is adjustable in the normal Base Mode display.	0 = not adjustable 1 = adjustable
Communications Write Enable/Disable	<b>LoEn</b>	Enables/disables changing of parameter values via the communications link.	0 (disabled) or 1 (enabled)
Controller Set-Up Mode Lock Code	<b>Loc</b>	Defines the four-digit code required to enter Controller set-Up Mode.	0 to 9999

#### NOTES

- Not operative if Proportional Band = 0.
- Switching differential for ON/OFF control output (centred about Setpoint).
- Optional; only one legend will appear for each alarm.
- Only applicable if a DC linear input is fitted.
- Only applicable if Output 2 is fitted as a secondary control (COOL) output.
- Applicable only if the Communications Option is fitted.
- When a program is running, respective to program setpoint.

### SERIAL (MODBUS) COMMUNICATIONS

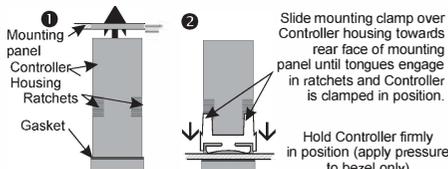
Refer to the full manual for details of this option, available from your supplier.

### INSTALLATION

**CAUTION:** Installation and configuration should be performed only by personnel who are technically-competent and authorised to do so. Local Regulations regarding electrical installation & safety must be observed.

#### Panel-Mounting

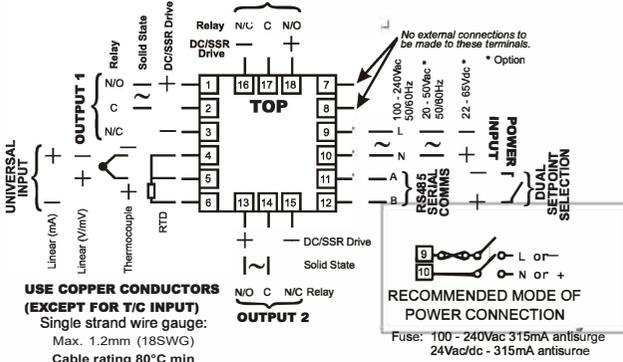
The mounting panel must be rigid and may be up to 6.0mm (0.25 inches) thick. The cut-outs required for the Controllers are shown on the right. Controllers may be mounted side-by-side in a multiple installation for which the cut-out width (for n Controllers) is (48n-4)mm or (1.89n - 0.16) inches.



**Caution:** Do not remove the panel gasket. It is a seal against dust and moisture

**WARNING:** This product can expose you to chemicals including arsenic, which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

#### Rear Terminals



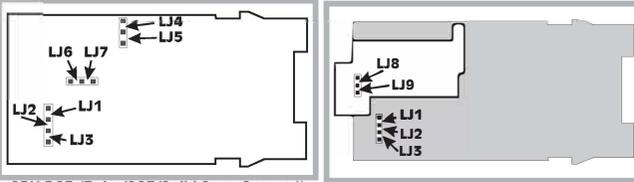
**OUTPUT 1:** Always primary control (HEAT) output - Relay, SSR Drive, Solid State or DC.

**OUTPUT 2:** Secondary control (COOL) or Alarm Output - Relay, SSR Drive or Solid State. Event output or program active output - Relay, SSR Drive or Solid State.

**OUTPUT 3:** Alarm Output - Relay or SSR Drive. Recorder Output - DC only for setpoint or process variable.

### Input/Output Type Selection

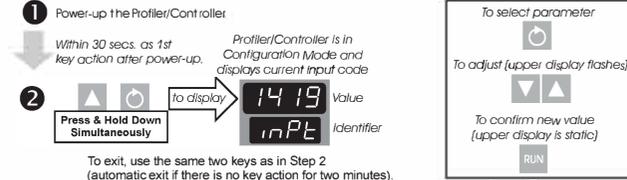
To access link jumpers, REMOVE ALL POWER, grip the side edges of the front panel and pull the instrument out of its housing, noting its orientation. To replace, align the CPU PCB and PSU PCB (see right) with their guides in the housing, then slowly push the instrument into position.



CPU PCB (Relay/SSR/Solid State Output 1)		CPU PCB (DC Output 1)	
Input Type	Link Jumpers (CPU PCB)	Output Type	Fitted
RTD	None (parked)	DC (0 - 10V)	LJ8
DC (mV)	None (parked)	DC (0 - 20mA)	LJ8
Tcouple	LJ3	DC (0 - 5V)	LJ9
DC (mA)	LJ3	DC (4 - 20mA)	LJ9
DC (V)	LJ1		
DC (V)	LJ1		

### CONFIGURATION MODE

#### Entry/Exit

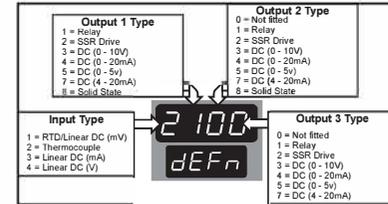


### Configuration Mode Parameter Sequence

Parameter	Legend	Description	Type	Range	Code
Input Range	<b>INPR</b>	A four-digit code (see table on right)	T/C (R)	0 - 1650°C	1127
Output 1 Action	<b>OUT1</b>	Reverse-acting	T/C (S)	32 - 3002°F	1228
Alarm 1 Type	<b>AL1T</b>	Process High Alarm	T/C (S)	32 - 3000°F	1228
		Process Low Alarm	T/C (J)	0.0 - 205.4°C	1415
		Deviation Alarm	T/C (J)	32.0 - 401.7°F	1416
		Band Alarm	T/C (J)	0 - 450°C	1417
		No alarm	T/C (J)	32 - 842°F	1418
		No alarm	T/C (J)	0 - 781°C	1419
		No alarm	T/C (J)	32 - 1401°F	1420
		No alarm	T/C (T)	-200 - 202°C	1525
		No alarm	T/C (T)	-328 - 503°F	1526
		No alarm	T/C (T)	0 - 280.8°C	1541
Alarm 2 Type	<b>AL2T</b>	Alarm 1 inhibited	T/C (T)	32.0 - 501.9°F	1542
		Alarm 2 inhibited	T/C (K)	-200 - 780°C	5726
		Alarm 1 & Alarm 2 inhibited	T/C (K)	-328 - 1398°F	6727
		Rate Mode	T/C (K)	-200 - 1373°C	6709
		Time Mode	T/C (K)	-328 - 2503°F	6710
		Output 2 COOL output	T/C (L)	0.0 - 205.7°C	1815
		Alarm 2 output, direct	T/C (L)	32.0 - 402.2°F	1816
		Alarm 1 OR Alarm 2, direct	T/C (L)	0 - 450°C	1817
		Alarm 1 OR Alarm 2, reverse	T/C (L)	32 - 841°F	1818
		Alarm 1 AND Alarm 2, direct	T/C (L)	0 - 782°C	1819
Output 3 Usage (if fitted)	<b>USE3</b>	Profile Active output, direct	T/C (N)	32 - 1402°F	1820
		Profile Active output, reverse	T/C (B)	211 - 3315°F	1934
		Event Output, direct	T/C (B)	100 - 1824°C	1938
		Alarm 1 output, direct	T/C (N)	0 - 1999°C	5371
		Alarm 1 output, reverse	T/C (N)	32 - 1402°F	5324
		Alarm 1 OR Alarm 2, direct	T/C	0 - 2316°C	5111
		Alarm 1 OR Alarm 2, reverse	(C/M/S)		5112
		Alarm 1 AND Alarm 2, direct	(C/M/S)	32 - 4201°F	5112
		Alarm 1 AND Alarm 2, reverse	(C/M/S)		5112
		Recorder Output - SP H	RTD	0 - 800°C	7220
LEDs Usage	<b>LED3</b>	Recorder Output - PV H	RTD	32 - 1471°F	7221
		Profile Active output, direct	RTD	32 - 571°F	2229
		Profile Active output, reverse	RTD	-100.9 - 100.0°C	2230
		Event Output, direct	RTD	-149.7 - 211.9°F	2231
		Event Output, direct	RTD	0 - 300°C	2251
		Event Output, direct	RTD	0.0 - 100.9°C	2295
		Event Output, direct	RTD	32.0 - 213.6°F	2296
		Event Output, direct	RTD	-200 - 206°C	2297
		Event Output, direct	RTD	-328 - 402°F	2298
		Event Output, direct	RTD	-100.9 - 537.3°C	7222
Guaranteed Soak Enable/Disable	<b>SOAK</b>	Enabled (Manual holds at end of dwell until RUN key is pressed)	RTD	-149.7 - 899.1°F	7223
		Disabled	DC	0 - 20mA	3413
		Manual	DC	4 - 20mA	3414
		Enabled	DC	0 - 50mV	4443
		Enabled	DC	10 - 50mV	4499
		Enabled	DC	0 - 5V	4445
		Enabled	DC	1 - 1V	4434
		Enabled	DC	0 - 10V	4446
		Enabled	DC	2 - 10V	4450
		Enabled	DC	2 - 10V	4450

Parameter	Legend	Description
Start On (initial SP value at program start)	<b>STOn</b>	Setpoint at current PV value
Comms Protocol (if fitted)	<b>hMod</b>	MODBUS with odd parity
Comms Baud Rate	<b>PRba</b>	MODBUS with even parity
Comms Address	<b>PRad</b>	MODBUS with no parity
CJC Enable/Disable	<b>ENJC</b>	1200, 2400, 4800 or 9600 Baud
Controller Set-Up Mode Lock Code	<b>LoCP</b>	In the range 1 - 255
Program Define Mode Lock Code	<b>LoCP</b>	Enabled
	<b>LoCP</b>	Disabled
	<b>LoCP</b>	Read Only display of lock code
	<b>LoCP</b>	Read Only display of lock Code

### Hardware Definition Code



### SPECIFICATION

Specification	Value		
<b>UNIVERSAL INPUT</b>			
Input impedance:	Greater than 1MΩ resistive, except for DC mA (4.7k) and DC V (47kΩ)		
Isolation:	Isolated from all outputs (except SSR Drive) at 240V AC		
<b>REMOTE RUN/HOLD INPUT (OPTION)</b>			
Type:	Voltage-free or TTL-compatible; edge-sensitive. ON-OFF; current program will run. OFF-ON; current program will be held		
Voltage-free operation:	Contacts open = OFF (minimum contact resistance = 5000Ω). Contacts closed = ON (maximum contact resistance = 50Ω).		
<b>OUTPUTS</b>			
<b>Relay</b>			
Contact Type/Rating:	Single Pole Double Throw (SPDT); 2A resistive at 120/240V AC.		
Lifetime:	>500 000 operations at rated voltage/current. Isolated from all other inputs/outputs.		
<b>SSR Drive/TTL</b>			
Drive Capability:	SSR >4.2V into 1KΩ minimum		
Isolation:	Not isolated from input or other SSR Drive outputs.		
<b>Solid State</b>			
Operating Voltage Range	20 - 280V rms (47 - 63Hz)		
Current Rating:	0.01 - 1A (full cycle rms on-state @ 25°C); derates linearly above 40°C to 0.5A @ 80°C. Isolated from all other inputs/outputs		
<b>DC</b>			
Resolution:	8 bits in 250ms (10 bits in 1S typical, >10 bits in >1S typical).		
Isolation:	Isolated from all other inputs/outputs.		
<b>OPERATING CONDITIONS FOR INDOOR USE</b>			
Ambient Temperature (Operating):	0°C to 55°C		
Ambient Temperature (Storage):	-20°C to 80°C		
Relative Humidity	20% - 95% non-condensing		
Supply Voltage:	100 - 240VAc 50/60Hz (standard) 7.5VA 20 - 50V AC 50/60Hz (option) 7.5VA or 22 - 65V DC (option) 5W maximum		
<b>ENVIRONMENTAL</b>			
Approvals:	CE, UL & cUL		
EMC:	EN61326:2013. This is a class A product. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.		
Safety Considerations	UL61010-1 Edition 3 & EN61010 version 2010.		
Front Panel Sealing:	IP66		
<b>PHYSICAL</b>			
Dimensions:	Depth - 110mm (behind panel) Front Panel: Width - 48mm, Height - 48mm		
Mounting Terminals:	Plug-in with panel mounting fixing strap. Panel cut-out 45mm x 45mm. Screw type (combination head).		
Weight:	0.21kg maximum		
<b>SAFETY AND WARNING SYMBOLS</b>			
	Risk of electric shock.		Caution, refer to the manual.
	Alternating or direct current could be present.		Equipment protected through-out by double insulation.